

### Potentiometer tuning knobs that are highly comfortable to operate

New ergonomic CONTROL-KNOBS have a soft-touch surface which is easy to grip and feels comfortable in operation. The high-quality appearance – illuminated if required – distinguishes this advanced range of tuning knobs as the central element of menu-driven interfaces.

- soft-touch surface ensures good grip and anti-slip operation
- innovative two-part plastic tuning knob design comprises a hard inner knob body made of high-quality PC and a soft-touch TPE outer shell with functional grooved appearance \*\*\* iF product design award 2022
- available in two knob sizes, ø 36 mm and ø 46 mm, each in two standard TPE colours (nero and volcano)
- CONTROL-KNOBS with/without pointer line on the side for fine scaling
- CONTROL-KNOBS with/without optional LED illumination
- illumination options:
  - translucent optic ring on the top surface
  - translucent optic ring on the top surface with a pointer line on the side (note: order the CONTROL-KNOBS with optional illumination, plus the base and the LED illumination kit, see accessories)
- optional illumination uses modern, energy-saving SMD LED technology for 5 V power supply units (RGB LEDs allow individual illumination and colours)
- designed as modern control knobs for rotary potentiometers or encoders; also suitable for rotary touch/click functions used on menu-driven interfaces – typically employed on devices made in high volumes
- · tried and tested collet fixture system with secure fit on the axle
- max. torque: installation = 1.5 Nm, function = 1.2 Nm

#### knob sizes boreholes

ø 36 mm 6 mm, 1/4" (6.35 mm) ø 46 mm 6 mm, 1/4" (6.35 mm)

#### Minimum components for one CONTROL-KNOBS, without illumination:

1 CONTROL-KNOBS, 1 cover - the accessory base can also be added if required

#### Minimum components for one CONTROL-KNOBS with LED illumination:

1 CONTROL-KNOBS, optional illumination, 1 cover, 1 base, 1 LED illumination kit (RBG backlight)

### Designer Statement

"Perfect all round – modern tuning knobs which are pleasant to the touch, with which processes can be reliably regulated or controlled and which should have a fixed place in the user interface of a modern product. When it comes down to it, these tuning knobs can ensure easy operation of your products even in awkward places and under adverse conditions – robust in appearance and precise in their function. You will find the CONTROL-KNOBS easy to use. The illuminated lines indicate the location, status and position of the function you are looking for. With or without gloves, the haptic structure and the pleasant material of the grip surface reliably apply the necessary torque to the knob axle – in any application situation."

Martin Nußberger, polyform Industrie Design























#### Applications and Examples

For rotary potentiometers or rotary encoders with round shaft ends in accordance with DIN 41591, including touch function.

- · Measuring and control technology
- Medical and laboratory equipment
- Wellness sector
- · Health care
- · Heating and air conditioning technology
- · Communication devices
- · Building control systems
- Smart Factory



Assistance system for the home



Camera control in production



Find compressed air leaks using ultrasound



Measured value display device



Operating elements for machine control



Solar Control Panel

#### **Customising Options**

What do you still need for your own very personal product? We can supply enclosures and tuning knobs with all necessary modifications for fitting your electronic components.

Customising options for Control-Knobs



Machining



**Printing** 



Laser marking



Installation / Assembly of accessories



#### **Select Versions**



B7136061 CONTROL-KNOBS 36, optional illumination PC nero 36x14.7mm 6mm



B7136062 CONTROL-KNOBS 36 PC nero 36x14.7mm 6mm



B7136063 CONTROL-KNOBS 36, optional illumination PC volcano 36x14.7mm 6mm



B7136064 CONTROL-KNOBS 36 PC volcano 36x14.7mm 6mm



B7136631 CONTROL-KNOBS 36, optional illumination PC nero 36x14.7mm 1/4"



B7136632 CONTROL-KNOBS 36 PC nero 36x14.7mm 1/4"



B7136633 CONTROL-KNOBS 36, optional illumination PC volcano 36x14.7mm 1/4"



B7136634 CONTROL-KNOBS 36 PC volcano 36x14.7mm 1/4"



B7146061 CONTROL-KNOBS 46, optional illumination PC nero 46x14.7mm 6mm



B7146062 CONTROL-KNOBS 46 PC nero 46x14.7mm 6mm



B7146063 CONTROL-KNOBS 46, optional illumination PC volcano 46x14.7mm 6mm



B7146064 CONTROL-KNOBS 46 PC volcano 46x14.7mm 6mm





B7146631 CONTROL-KNOBS 46, optional illumination PC nero 46x14.7mm 1/4"



B7146632 CONTROL-KNOBS 46 PC nero 46x14.7mm 1/4"



B7146633 CONTROL-KNOBS 46, optional illumination PC volcano 46x14.7mm 1/4"



B7146634 CONTROL-KNOBS 46 PC volcano 46x14.7mm 1/4"



B7236061 CONTROL-KNOBS 36, optional illumination PC nero 36x14.7mm 6mm



B7236062 CONTROL-KNOBS 36 PC nero 36x14.7mm 6mm



B7236063 CONTROL-KNOBS 36, optional illumination PC volcano 36x14.7mm 6mm



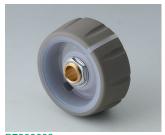
B7236064 CONTROL-KNOBS 36 PC volcano 36x14.7mm 6mm



B7236631 CONTROL-KNOBS 36, optional illumination PC nero 36x14.7mm 1/4"



B7236632 CONTROL-KNOBS 36 PC nero 36x14.7mm 1/4"



B7236633 CONTROL-KNOBS 36, optional illumination PC volcano 36x14.7mm 1/4"



B7236634 CONTROL-KNOBS 36 PC volcano 36x14.7mm 1/4"



B7246061
CONTROL-KNOBS 46, optional illumination
PC
nero
46x14.7mm 6mm



B7246062 CONTROL-KNOBS 46 PC nero 46x14.7mm 6mm



B7246063 CONTROL-KNOBS 46, optional illumination PC volcano 46x14.7mm 6mm



B7246064 CONTROL-KNOBS 46 PC volcano 46x14.7mm 6mm





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B7246632 CONTROL-KNOBS 46 PC nero 46x14.7mm 1/4"



B7246633 CONTROL-KNOBS 46, optional illumination PC volcano 46x14.7mm 1/4"



B7246634 CONTROL-KNOBS 46 PC volcano 46x14.7mm 1/4"

### Accessory "screws"



A6207009 Round nut M7 x 0.75



A6210009 Round nut M10 x 0.75



A6295009 Round nut 3/8"-32G



A6300000 Spanner

### Accessory



B7536108 Cover 36 PA 6 volcano



B7536109 Cover 36 PA 6 nero



B7536208 Base 36 PA 6 volcano



B7536209 Base 36 PA 6 nero



B7546001 LED illumination kit, 8 LEDs (RGB backlight)



B7546002 LED illumination kit, 12 LEDs (RGB backlight)



B7546108 Cover 46 PA 6 volcano



B7546109 Cover 46 PA 6 nero





B7546208 Base 46 PA 6 volcano



B7546209 Base 46 PA 6 nero

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